

CLAIMS

What is claimed is:

- 1 1. A method for examining a specimen with a high aspect ratio feature,
2 the method comprising:
3 impinging a primary beam onto an area of the specimen with the high aspect
4 ratio feature;
5 extracting scattered electrons that are generated due to the impingement of
6 the primary beam onto the specimen;
7 applying a filter to remove the scattered electrons with characteristics outside
8 of a selected filter range; and
9 detecting the scattered electrons with characteristics inside of the selected
10 filter range to generate image data relating to the high aspect ratio feature.
11 2. The method of claim 1, wherein the filter comprises an energy filter,
12 wherein the filter range comprises an energy range, and wherein applying the
13 energy filter removes the scattered electrons with energies outside the energy
14 range.
15 3. The method of claim 2, wherein the energy range comprises energies
16 below a threshold energy, and wherein the threshold energy relates to a potential
17 difference from a bottom of the high aspect ratio feature to a surface of the area
18 surrounding the feature.
19 4. The method of claim 1, wherein the filter comprises an angular filter,
20 wherein the filter range comprises an angular range, and wherein applying the
21 angular filter removes the scattered electrons with angles outside the angular range.
22 5. The method of claim 4, wherein the angular filter comprises an
23 aperture in a pupil plane.

24 6. The method of claim 1, wherein a large portion of the unfiltered
25 scattered electrons generated from the high aspect ratio feature are generated from
26 sidewalls of the feature.

27 7. The method of claim 6, wherein the filter removes a majority of the
28 scattered electrons generated from the sidewalls of the high aspect ratio feature.

29 8. The method of claim 1, wherein the method further comprises moving
30 a stage holding a series of specimens for high throughput in-line inspection of the
31 specimens.

32 9. The method of claim 1, further comprising processing the image data
33 for automated examination of the specimen.

34 10. The method of claim 9, wherein the processing includes comparing
35 data from a die being inspected with reference data to identify high aspect ratio
36 defects.

37 11. The method of claim 10, further comprising recording identified high
38 aspect ratio defects in a database.

39 12. The method of claim 9, wherein the processing includes analysis to
40 classify identified high aspect ratio defects.

41 13. The method of claim 12, wherein the analysis comprises rule-based
42 analysis.

43 14. The method of claim 1, further comprising impinging an auxiliary beam
44 to control the charging of the specimen.

45 15. The method of claim 14, wherein the auxiliary beam comprises a
46 photon beam, and wherein electrons are emitted from the specimen due to
47 photoemission.

48 16. The method of claim 14, wherein the auxiliary beam comprises a
49 second electron beam.

50 17. The method of claim 1 further comprising varying the selected energy
51 range to achieve depth profiling of the high aspect ratio feature.

52 18. An apparatus for examining a specimen including a high aspect ratio
53 feature, the apparatus comprising:

54 a source and lenses for impinging a primary beam onto an area of the
55 specimen;

56 an extraction mechanism for extracting scattered electrons that are generated
57 due to the impingement of the primary beam onto the specimen;

58 a filter for filtering out the scattered electrons with characteristics outside of a
59 selected filter range;

60 a detector for detecting the scattered electrons with characteristics inside of
61 the selected filter range to generate image data relating to the area of the specimen;
62 and

63 a computing device for processing the image data in relation to the high
64 aspect ratio features.

65 19. The apparatus of claim 18, wherein the apparatus comprises an
66 inspection tool that is capable of detecting defects relating to the high aspect ratio
67 features in specimens being manufactured.

68 20. The apparatus of claim 18, wherein the apparatus comprises a review
69 tool that is capable of defects to the high aspect ratio features in specimens being
70 manufactured.

71 21. The apparatus of claim 18, wherein the apparatus comprises a critical
72 dimension scanning electron microscope that is capable of measuring dimensions of
73 the high aspect ratio features.

74 22. The apparatus of claim 18, wherein the source comprises an electron
75 source, and wherein the primary beam comprises a primary electron beam.

76 23. The apparatus of claim 22, wherein the primary electron beam
77 comprises a low-energy electron beam, and wherein the apparatus comprises a low-
78 energy electron microscope.

79 24. The apparatus of claim 18, wherein the primary beam comprises a
80 photon beam, and wherein the apparatus comprises a photo-emission electron
81 microscope.

82 25. The apparatus of claim 18, wherein the filter comprises a device from a
83 group of devices including an electrostatic grid, an omega filter, and a Wien filter.

84 26. The apparatus of claim 18, wherein the filter as implemented
85 comprises an angular filter for selecting electrons emitted approximately
86 perpendicular to the specimen's surface.

87 27. The apparatus of claim 26, wherein the angular filter comprises an
88 aperture located in a pupil plane of the apparatus.

89 28. The apparatus of claim 18, wherein the detector is located in a pupil
90 plane of the apparatus so as to implement the filter by said location of detector.

91 29. A method for energy-filtered electron beam inspection, the method
92 comprising:

93 capturing first image data set including electrons with energies above a first
94 threshold energy level;

95 capturing second image data set including electrons with energies above a
96 second threshold energy level; and

97 generating band-pass energy filtered image data by subtracting one said
98 image data set from the other said image data set.

99 30. The method of claim 29, wherein capturing the first and second image
100 data sets are performed during alternate scanned image frames.

101 31. The method of claim 30, wherein the threshold energy levels are
102 applied using a conductive energy filter mesh modulated with alternating voltages.

103 32. The method of claim 31, wherein transition between the alternating
104 voltages is performed at a frame capture frequency.

105 33. The method of claim 29, wherein at least one of the image data sets is
106 normalized prior to the subtracting.

107 34. An apparatus for energy-filtered electron beam inspection, the
108 apparatus comprising:

109 a voltage generating system configured to generate a first voltage level and a
110 second voltage level and to output in an alternating fashion the first and second
111 voltage levels at a frame capture frequency;

112 an electron detector configured to detect a first image data set of electrons
113 with energies above a first threshold energy level in response to the first voltage
114 level and to detect a second image data set of electrons above a second threshold
115 energy level in response to the second voltage level;

116 a first memory buffer region configured to store the first image data set;

117 a second memory buffer region configured to store the second image data
118 set; and

119 a band-pass image generator configured to generate a band-pass image data
120 set by subtraction of the second image data set from the first image data set.

121 35. The apparatus of claim 34, wherein the voltage generating system
122 comprises:

123 a first power supply for providing the first voltage level;

124 a second power supply for providing the second voltage level;

125 a relay switch for selecting between the first voltage level and the second
126 voltage level and for outputting said selection; and

127 a scan generator for providing a trigger signal to the relay switch,

128 wherein the trigger signal causes the relay switch to alternate said selection
129 between the first and second voltage levels at the frame capture frequency.

130 36. The apparatus of claim 34, wherein the voltage generating system
131 comprises:

132 a scan generator for providing a trigger signal;
133 a converter for converting the trigger signal to an analog control signal; and
134 a variable power supply to output the first voltage level when the analog
135 control signal is at a first level and to output the second voltage level when the
136 analog control signal is at a second level,

137 wherein the trigger signal causes the variable power supply to alternate the
138 output between the first and second voltage levels at the frame capture frequency.

139 37. The apparatus of claim 34, wherein the electron detector comprises:

140 an energy filter mesh to which the first and second voltage levels are applied;
141 and

142 a detector area to detect the electrons with energies above the first threshold
143 energy level when the first voltage level is applied to the energy filter mesh and to
144 detect the electrons with energies above the second threshold energy level when the
145 second voltage level is applied to the energy filter mesh.